

[Manual](#)

[Warnings](#)

Danger!

- Never touch the iron body - danger of burnings.
- Never unfasten the connection hoses until the iron is hot or under pressure - danger of burnings - by courtesy of hot steam.
- Never service the iron until the iron is connected with steam piping - danger of burnings - by courtesy of hot steam

Attention!

- Never leave the iron on textiles - damage of the textiles could be possible.
- Never try to repair a defect of the iron body by yourself - your five year warranty will lapse.

Note!

- Adjust the steam volume according to your textiles - too much steam can soak your material.
- In case of valve service work in a clean, ordered and well-lit place - the slightest particles in the steam valve could occur leakage.
- Only use original spare parts - just so you achieve a perfect ironing result.
- Read the manual and the workshop.

[Connect the iron](#)

- Connect the steam hose to upper fitting.
- Connect the condensate hose to lower fitting.
- Open the gate valve of the steam and the condensate piping.
- Wait around a minute until the iron is heated-up - now it is ready for operation.

Note: Adjust the steam pressure of your steam boiler between 4 and 6 bar

[Disconnect the iron](#)

- Close the gate valve of the steam and the condensate piping.
- Push the control knob until the iron is pressure free.
- Wait until the iron is cold.
- Loosen the condensate and the steam hose.

[Adjust the steam regulation](#)

- Turn the nut M3 at the control lever with a socket wrench size 5.5 mm counter clockwise to increase steam volume.
- Turn the nut M3 at the control lever with a socket wrench size 5.5 mm clockwise to decrease steam volume.

Note: With this adjustment you regulate the steam volume, not the steam pressure!

Conveting from reight to left handling

- Remove the control knob.
- Loosen the hex socket screw of the control lever.
- Turn the lever to the right side of the iron.
- Tighten the hex socket screw of the control lever.
- Tighten the control knob.

Installation of the heat plate

- Remove the circlip of the the valve tappet.
- Loosen the hex socket screw of the control lever.
- Remove the control lever of the valve body.
- Loosen the two hex socket screws M6 of the handle holder.
- Remove the handle holder.
- Now position in following order - isolator, heat plate, handle holder - and tighten them with the two hex screws M6.
- Install the spring, the control lever, the washer and the criclip.

Installation of the suspension ring

- Loosen the front cap nut of the handle.
- Replace the cap nut through the suspension ring.

Installation of the teflon shoe

- Push the iron backwards into the teflon shoe.
- Position the fitting spring of the teflon shoe at the rear cap nut of the handle.